

International grade comparison

Grade	DIN/DIN EN	AISI ¹⁾	UNS ²⁾	SS ³⁾	AFNOR ⁴⁾	BS ⁵⁾
1.4005	X12 CrS 13	416	S 41600	2380	Z 11 CF 13	416 S 21
1.4006	X12 Cr 13	410	S 41000	2302	Z 10 C 13	410 S 21
1.4016	X6 Cr 17	430	S 43000	2320	Z 8 C 17	430 S 15
1.4021	X20 Cr 13	420	S 42000	2303	Z 20 C 13	420 S 37
1.4028	X30 Cr 13	420 F	S 42020	2304	Z 30 C 13	420 S 45
1.4034	X46 Cr 13			2304	Z 40 C 14	420 S 45
1.4057	X17 CrNi 16-2	431	S 43100	2321	Z 15 CN 16.02	431 S 29
1.4104	X14 CrMoS 17	430 F	S 43020	2383	Z 13 CF 17	441 S 29
1.4112	X90 CrMoV 18	440 B	S 44003			
1.4122	X39 CrMo 17-1					
1.4125	X105 CrMo 17	440 C	S 44004		Z 100 CD 17 CI	
1.4301	X5 CrNi 18-10	304	S 30400	2332	Z 6 CN 18.09	304 S 15
1.4305	X8 CrNiS 18-9	303	S 30300	2346	Z 8 CNF 18.09	303 S 31
1.4306	X2 CrNi 19-11	304 L	S 30403	2352	Z 2 CN 18.10	304 S 11
1.4307	X2 CrNi 18-9	304 L		2352	Z 3 CN 18.10	304 S 11
1.4310	X10 CrNi 18-8	301	S 30100	2331	Z 12 CN 18.08	301 S 22
1.4313	X3 CrNiMo 13-4	CA 6-NM		2384	Z 4 CND 13.04 M	425 C 11
1.4401	X5 CrNiMo 17-12-2	316	S 31600	2347	Z 7 CND 17.12.02	316 S 31
1.4404	X2 CrNiMo 17-12-2	316 L	S 31603	2348	Z 3 CND 18.12.02	316 S 11
1.4410	X2 CrNiMoN 25-7-4	F 53	S 32750	2328	Z 3 CND 25.07.AZ	
1.4418	X4 CrNiMo 16-5-1			2387	Z 6 CND 16.05.01	
1.4432	X2 CrNiMo 17-12-3	316 L		2353	Z 3 CND 17.12.03	316 S 13
1.4435	X2 CrNiMo 18-14-3	316 L	S 31603	2353	Z 3 CND 18.14.03	316 S 11
1.4436	X3 CrNiMo 17-13-3	316	S 31600	2343	Z 7 CND 18.12.03	316 S 31
1.4438	X2 CrNiMo 18-15-4	317 L	S 31703	2367	Z 3 CND 19.15.04	317 S 12

Grade	DIN/DIN EN	AISI ¹⁾	UNS ²⁾	SS ³⁾	AFNOR ⁴⁾	BS ⁵⁾
1.4439	X2 CrNiMoN 17-13-5	317 LMN				
1.4449	X3 CrNiMo 18-12-3	317	S 31700			317 S 16
1.4460	X3 CrNiMoN 27-5-2	329	S 32900	2324	Z 5 CND 27.05.AZ	
1.4462	X2 CrNiMoN 22-5-3	F 51	S 31803	2377	Z 5 CNDU 21.08	
1.4501	X2 CrNiMoCuWN 25-7-4	F 55	S 32760			
1.4529	X1 NiCrMoCuN 25-20-7		N 08926			
1.4539	X1 NiCrMoCu 25-20-5	904 L	N 08904	2562	Z 1 NCDU 25.20	
1.4541	X6 CrNiTi 18-10	321	S 32100	2337	Z 6 CNT 18.10	321 S 31
1.4542	X5 CrNiCuNb 16-4	630	S 17400		Z 7 CNU 15.05	
1.4550	X6 CrNiNb 18-10	347	S 34700	2338	Z 6 CNNb 18.10	347 S 31
1.4563	X1 NiCrMoCu 31-27-4		N 08028	2584	Z 2 NCDU 31.27	
1.4571	X6 CrNiMoTi 17-12-2	316 Ti	S 31635	2350	Z 6 CNDT 17.12	320 S 31
1.4713	X10 CrAlSi 7				Z 8 CA 7	
1.4724	X10 CrAlSi 13				Z 10 C 13	
1.4742	X10 CrAlSi 18				Z 10 CAS 18	
1.4749	X18 CrN 28	446-1	S 44600	2322		
1.4762	X10 CrAlSi 25	446	S 44600	2320	Z 10 CAS 24	
1.4821	X15 CrNiSi 25-4				Z 20 CNS 25.04	
1.4828	X15 CrNiSi 20-12	309	S 30900		Z 15 CNS 20.10	309 S 24
1.4841	X15 CrNiSi 25-21	314	S 31400		Z 15 CNS 25.20	314 S 25
1.4845	X8 CrNi 25-21	310 S	S 31008	2361	Z 12 CN 25.20	310 S 24
1.4864	X12 NiCrSi 35-16	330	N 08303		Z 12 NCS 35.16	3076 NA 17
1.4876	X10 NiCrAlTi 32-21	B 163	N 08800		Z 8 NC 32.21	3076 NA a5 H
1.4878	X8 CrNiTi 18-10	321H	S 32109	2337	Z 6 CNT 18.12	321 S 51
1.4923	X22 CrMoV 12-1					

The German grades and their (international) counterparts meet different standards, so that some of them cannot be compared to each other. The interchangeability of the compared grades has to be decided individually.

¹⁾ AISI = American Iron and Steel Institute
ASME = American Society for Mechanical Engineers
²⁾ UNS = Unified Numbering Systems

³⁾ SS = Swedish Standard
⁴⁾ AFNOR = Association Française de Normalisation
⁵⁾ BS = British Standard